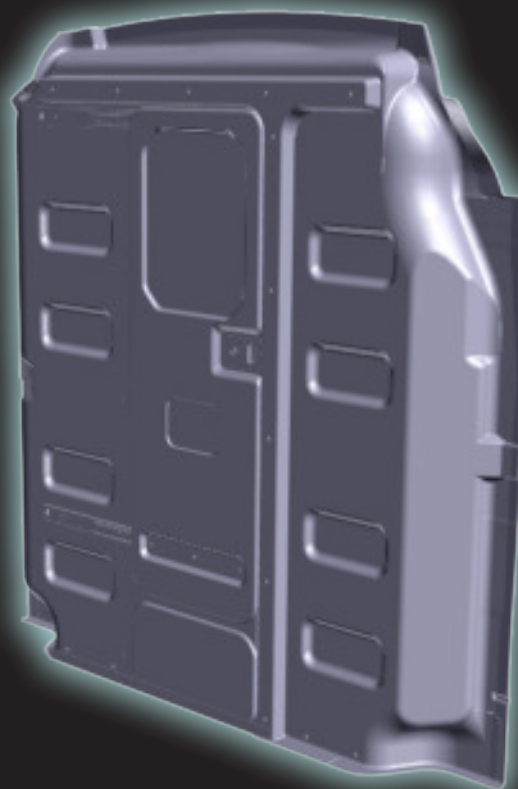


Sortimo
By
KNAPHEIDE

**FORD TRANSIT PARTITION
WITH DOOR
INSTALLATION INSTRUCTIONS**



EXPANDTM
www.sortimo.knapheide.com

The following instructions detail the procedure for installing a Sortimo By Knapheide Protexx Partition with a sliding door in a Ford Transit. This guide is intended to walk you through a step by step installation. Please read these instructions thoroughly prior to beginning the partition installation.

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Warranty and Limitation of Liability

SORTIMO N.A. warrants its van interior equipment to be free from defects in material and workmanship, under normal use and service for a period of three years or 36,000 miles, whichever occurs first, after the date of delivery to the original retail purchaser, when installed by an authorized SORTIMO Distributor and/or SORTIMO N.A. Upfit facility. Products not installed by an authorized SORTIMO Distributor and/or SORTIMO Upfit facility will not be subject to any warranty whatsoever and ANY AND ALL WARRANTIES WHATSOEVER RELATIVE TO SUCH SALES ARE HEREBY FULLY AND EXPRESSLY DISCLAIMED. This warranty only provides for the following remedy: repairs at the point of SORTIMO N.A.'s main place of business or any of its Distributor locations, or part replacements in part or in full to correct any defects related to material and workmanship. This warranty does not apply to products not installed by an authorized SORTIMO Distributor and/or SORTIMO N.A. Upfit facility.

HARDWARE



(9) Whiz Bolt
M6 x 40
Part# 31568920



(8) Flange Bolt
M6 x 25
Part# 31568910



(13) Ribbed Riv-nut
M6
Part# 31568900



(3) Push Type Retainer
Part# 31648940



(8) Sealing Washer
.33 x .75
Part# 12051132

CAUTION: Use of hardware other than provided, or alternative installation methods other than outlined herein, may void the product warranty. Fasteners should be snug, but not overtightened. Use caution when using air or battery operated tools.

PARTITION INSTALLATION**WARNING!**

Prior to drilling into any part of a vehicle, check behind and underneath drilling and mounting locations for electrical wire, fuel lines, brake lines, and other critical vehicle components. Adjust the drilling location as required to avoid these components. Failure to do so can result in death or serious injury in addition to impairing critical vehicle functions.

1. Prior to installing the partition in the van, remove both D-rings.



2. Remove the grab handle and retain it for later re-installation.



3. Use a small pry bar to carefully remove the plastic fasteners on the street side upper wall panel. Retain all fasteners for re-use.



PARTITION INSTALLATION

4. Do not remove the (3) fasteners with retaining clips located along the front edge of the panel



5. Remove the metal bracket located along the street side B-pillar. Also retain this bracket and fasteners for re-use.



6. Remove the retaining clips from the B-pillar and discard.



7. Load the partition into the van cargo area.



PARTITION INSTALLATION

8. Position the partition in the van. Tilt the top of the partition forward and slide the bottom firmly in place all around.

NOTE: The partition must fit firmly in place prior to marking mounting holes to be drilled in the van structures.



9. Use a white paint pen to mark hole drilling locations in the floor.



10. Be sure to mark hole locations in the doorway threshold.



11. Use a dark marker to indicate hole drilling locations in the street side B-pillar.



PARTITION INSTALLATION

12. Also mark hole drilling locations in the roof crossmember along the top of the partition.



13. Remove the partition from the cargo area.



WARNING!
Prior to drilling into any part of a vehicle, install a drill bit collar on the drill bit at the minimal required cutting depth.



14. Use a 25/64" drill bit equipped with a drill bit collar to drill mounting holes through the street side B-pillar at the locations indicated here.



PARTITION INSTALLATION

15. Use a 25/64" drill bit equipped with a bit collar to drill through the van crossmember in marked locations.



16. Install (3) M6 ribbed riv-nuts in the B-pillar.



17. Install M6 ribbed riv-nuts in each hole.



18. Use a drill bit equipped with a stop collar to drill pilot holes through the van floor mat ONLY!

DO NOT DRILL THROUGH THE METAL FLOOR OF THE VAN AT THIS TIME!



PARTITION INSTALLATION

- 19.** Use a 1¼" hole saw to cut holes through the floor mat ONLY in the pilot holes.



- 20.** Use a 25/64" drill bit with a stop collar to drill holes through the van floor in each location.



- 21.** Install M6 ribbed riv-nuts in each hole.



- 22.** Reposition the partition in place in the cargo area.



PARTITION INSTALLATION

- 23.** Secure the partition to the street side B-pillar with M6 x 25 flange bolts.



- 24.** Secure the partition to the curb side B-pillar with M6 x 25 flange bolts.



- 25.** Re-install the grab handle with M6 x 40 flange bolts.



- 26.** Secure the top of the partition with M6 x 25 flange bolts.



PARTITION INSTALLATION

- 27.** Re-install the wall panel metal bracket on the street side B-pillar.



- 28.** Re-install the wall panel with the original plastic retainers.



- 29.** Re-install and tighten the threaded fastener at the rear of the wall panel.



- 30.** Secure the bottom flange and threshold of the partition to the floor with M6 x 40 flange bolts.



PARTITION INSTALLATION

31. Re-install the D-rings.



Partition installation is completed.



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