



Assembly of the Freon Tank Shelf Staxx should follow the standard Shelf Staxx assembly process. Mounting feet and brackets follow the same rules as the Shelf Staxx.

NOTE: Hardware kit 1000002433 is used to mount the additional shelf. Standard assembly hardware kits **are not** used for the tank rack shelf kit.

The Freon Tank Shelf Kit includes the shelf, retaining strap and screws and nuts.

| 1000002433 HARDWARE KIT | | |
|-------------------------|------------|-----------------|
| QTY | PART # | DESCRIPTION |
| 12 | 6000002069 | SCREW (M6 X 14) |
| 12 | 71003884 | PAWL NUT (M6) |

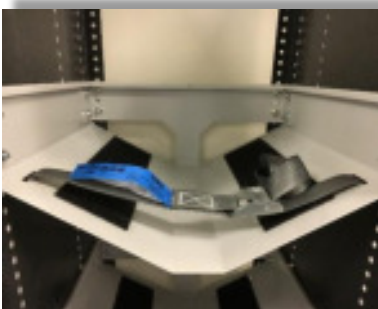
1. Identify the location for your tank shelf kit. For even shelf spacing to fit both 30 and 50 lb. Freon tanks refer to the chart below. Hole spacing applies to both 60 and 80-grid Tank Shelf Staxx.

| Tank Shelf Fastener Locations | | |
|-------------------------------|-------------|------------|
| Shelves | Front Holes | Rear Holes |
| Shelf 1 | 9 & 11 | 7 & 9 |
| Shelf 2 | 29 & 31 | 27 & 29 |
| Shelf 3 | 49 & 51 | 47 & 49 |
| Shelf 4 | 69 & 71 | 67 & 69 |

NOTE: Fastener locations are measured from the bottom of the Shelf Staxx assembly, meaning shelf 1 will be the bottom shelf. The 4160TR-1 & -2 Shelf Staxx are equipped with 3 shelves. The 4180TR-1 & -2 Shelf Staxx are equipped with 4 shelves.

2. Be sure to mount screws on all 3 sides (Left, Right, Rear).

3. Install tank retaining straps through the provided slots on the front of the tank shelf.





Connecting a free standing Freon tank rack with a shelf Staxx:

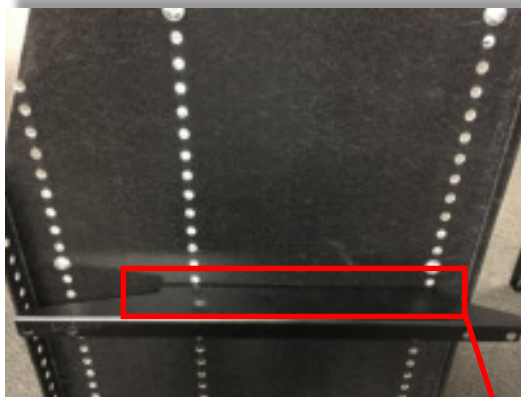
1. A rotary connector bracket is provided for the 4160TR-1 and 4180TR-1 Freon tank Shelf Staxx. The rotary connector is designed to connect a free standing block to another Shelf Staxx and allows the Freon Tank Staxx to be turned at 90 degrees from the other shelving.

The hardware kit 1000002820 is used to attach the rotary connector.



2. Determine the desired location for mounting the rotary connector.

NOTE: The rotary connector should be mounted in combination with a shelf on both the Freon Tank Staxx and the Shelf Staxx.



| 1000002820 HARDWARE KIT | | |
|-------------------------|----------|-----------------|
| QTY | PART # | DESCRIPTION |
| 4 | 71004896 | SCREW (M6 X 16) |
| 4 | 71003884 | PAWL NUT (M6) |



3. The wide end of the rotary connector should be mounted on the rear flanges of the Freon Tank Staxx end panels.

4. The narrow end of the rotary connector is attached to the left or right side end panel using the front and intermediate columns of holes.